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# Selecting metal oxide nanomaterials for arsenic removal in fixed bed columns: From nanopowders to aggregated nanoparticle media

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#### Abstract

This paper investigates the feasibility of arsenate removal by aggregated metal oxide nanoparticle media in packed bed columns. Batch experiments conducted with 16 commercial nanopowders in four water matrices were used to select a metal oxide nanoparticle that both amply removes arsenate and can be aggregated using an inert binder. TiO<sub>2</sub>, Fe<sub>2</sub>O<sub>3</sub>, ZrO<sub>2</sub> and NiO nanopowders, which exhibited the highest arsenate removal in all water matrices, were characterized with fitted Freundlich adsorption isotherm ( $q = KC_e^{1/n}$ ) parameters. In 10 mM NaHCO<sub>3</sub> buffered nanopure water and at both pH  $\approx$  6.7 and 8.4, *K* ranged from 1.3 to 12.09 (mg As/g(media)) (L/mg As)<sup>1/n</sup>, and 1/n ranged from 0.21 to 0.52. Under these conditions, the fitted Freundlich isotherm parameters for TiO<sub>2</sub> nanoparticles aggregated with inorganic and organic binders (*K* of 4.75–28.45 (mg As/g(media)) (L/mg As)<sup>1/n</sup> and 1/n of 0.37–0.97) suggested favorable arsenate adsorption. To demonstrate that aggregated nanoparticle media would allow rapid mass transport of arsenate in a fixed bed adsorber setting, short bed adsorber (SBA) tests were conducted on TiO<sub>2</sub> nanoparticle aggregates at empty bed contact times (EBCT) of 0.1–0.5 min and *Re* × *Sc* = 1000 and 2000. These SBA tests suggested that the binder has a negligible role in adsorbing arsenic and that mass transport is controlled by rapid intraparticle diffusion rather than external film diffusion. © 2007 Elsevier B.V. All rights reserved.

Keywords: Nanoparticle; Metal oxide; Arsenic; Water; Fixed bed column

#### 1. Introduction

Since the discovery of buckyballs by Curl, Kroto, and Smalley in 1985, the new field of nanotechnology has rapidly emerged [1]. Nanotechnology, which is defined as "understanding and control of matter at dimensions of roughly 1–100 nm, where unique phenomena enable novel applications," is making a significant impact on our everyday lives [2]. Although nanotechnology has been used in fields such as medicine, biotechnology and electronics, its beneficial application to drinking water treatment has begun only recently [3–8].

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Because of their size, nanomaterials can exhibit an array of novel properties that can be used to develop new technologies and improve existing ones. Characteristics such as large surface area, potential for self assembly, high specificity, high reactivity, and catalytic potential make nanoparticles excellent candidates for water treatment applications. In particular, efficient and less costly fixed bed absorbers incorporating nanomaterials as adsorbent material could remove contaminants from drinking water during municipal treatment or in point of use applications.

The performance of adsorbent media in a fixed bed column depends mainly on two factors: the adsorption capacity of the media and its mass transport kinetics. Since both factors can be limiting, nanomaterial fixed bed adsorption media could be designed to maximize mass transport kinetics by providing contaminants with rapid access to high surface area and by promoting internal mass transport. Since pore and surface diffusion generally control the internal mass transport, it is expected that usage of materials and shapes which facilitate these types of internal transport, to beneficially affect the mass transport kinetics.

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External mass transport depends on particle size of the media, which can be controlled during the fabrication process. One way to engineer nanomaterial-based adsorbent media is to aggregate nanoparticles with inert binders. These cannot adversely affect the surface area, surface charge or composition of the metal oxide medium, however, because adsorption capacity depends on these factors. Therefore, this study evaluates the feasibility of using aggregated metal oxide nanoparticles as adsorbent media for arsenate removal in a fixed bed column setting.

Specific objectives are as follows: first, to select a metal oxide nanomaterial capable of ample arsenic removal; second, to demonstrate that introduction of a binder to aggregate the selected metal oxide nanoparticles does not adversely affect the adsorption capacity of the aggregate; and third, to evaluate the effect of binder type on the mass transport of arsenate into the aggregated media.

Arsenic was selected as a target contaminant because of its potential health and regulatory concerns as well as its ability to adsorb onto metal oxide surfaces by forming inner-sphere bidentate ligands. While most heavy metals occur as cations ( $Pb^{2+}$ , Cu<sup>2+</sup>, Ni<sup>2+</sup>, Cd<sup>2+</sup>, Zn<sup>2+</sup>, etc.) in water, arsenic is an oxy-anionforming element (like Se, Sb, Mo, Cr, etc.) that is particularly unique in its sensitivity to mobilization at the pH values typically found in natural waters [9–11]. Although arsenic can exist in four different oxidation states (-3, 0, +3, and +5), As(V) is the prevalent form in oxygen-rich environments [11,12]. Under natural pH conditions, H<sub>2</sub>AsO<sub>4</sub><sup>-</sup> and HAsO<sub>4</sub><sup>2-</sup> are the dominant As anions in water. As pH increases, so does the fraction of divalent and trivalent arsenate anions. Thus, treatment by adsorption is important because arsenic cannot be reduced to innocuous by-products like other oxy-anions, such as  $ClO_4^-$  or  $NO_3^-$ , can.

Arsenic is classified as a Class A human carcinogen by the International Agency for Research on Cancer (IARC) and is an emerging contaminant in water in many regions of the world [13–16]. Arsenic occurs naturally in soils and water, but it also enters the environment due to anthropogenic sources [11]. Many

 Table 1

 Evaluated commercially available nanopowder metal oxides

community water systems and private wells in North America and around the world have arsenic concentrations exceeding  $10 \mu g/L$ , the maximum contaminant level (MCL) promulgated by the US EPA, European Union (EU) and World Health Organization (WHO) [17–21]. Regulatory pressure to reduce arsenic levels has spurred the development of technologies that economically remove arsenic from drinking water at during municipal treatment or in single dwelling, point of use applications.

#### 2. Experimental approach

#### 2.1. Characterization of the commercial nanopowders

Sixteen commercially available metal oxide nanopowders were obtained from Sigma–Aldrich (Table 1). These were selected as a base materials for comparison because their reported surface areas and sizes (see Table 1) implied that they are composed of discrete nanoparticles that are the same as or similar to those used in fabrication of nanoparticle aggregates. Before any adsorption experiments were conducted, the characteristics and behavior of the nanoparticles within aqueous environments was studied to develop procedures for their removal from water matrices.

Stock suspensions with concentrations of 1 g/L were prepared by suspending the nanopowders in nano-pure water with conductivity < 1.1  $\mu$ S/cm and sonicating for 15 min in an ultrasonic bath at 90 W/L to allow disaggregation of the particles and homogenization of the suspension.

Nanopowder removal was evaluated by separating the nanopowder from the suspension via centrifugation (minimum 30 min at forces > 1300 G) and filtration with 0.2 and 2.5  $\mu$ m pore size filters. The concentrations of the nanopowder supernatant and the filtrate were evaluated: (1) by light scattering at 250 nm and another wavelength determined by analysis of the metal oxide nanoparticle spectrum (Jenway UV/vis 6405, Felsted, UK); and/or (2) by digestion of the nanoparticles with HNO<sub>3</sub>/H<sub>2</sub>O<sub>2</sub> and Electro Thermal Atomic Adsorption

Number	Nanopowder composition	Manufacturer reported surface area $(m^2/g)$	Manufacturer reported particle diameter (nm)	Estimated pH <sub>IEP</sub> by phase analysis light scattering				
1	Al <sub>2</sub> O <sub>3</sub> –I	350-720	2–4	8.8				
2	Al <sub>2</sub> O <sub>3</sub> –II	35–43	40-47	6.3				
3	Fe <sub>2</sub> O <sub>3</sub>	50-245	5–25	6.9				
4	$La_2O_3$	N/A	<60	8.1				
5	MgO	130	12.8	10.1				
6	MnTiO <sub>3</sub>	N/A	<60	4.2				
7	NiO	50-80	10–20	10.7				
8	SnO <sub>2</sub>	47.2	18.3	3.7				
9	TiO <sub>2</sub>	190–290	15	5.9				
10	WO <sub>3</sub>	15–30	30–50	2.5				
11	$Y_2O_3$	40-45	25-30	8.1				
12	ZnO	15–25	50-70	9.1				
13	$ZnFe_2O_4$	N/A	NA	8.2				
14	$ZrO_2$	35–45	20-30	6.1				
15	ZnTiO <sub>3</sub>	40-45	<80	3.6				
16	Fe <sub>3</sub> O <sub>4</sub>	>60	20–30	3.2				

pH	Total P (µg/L)	Silica (mg/L)	Conductivity (µS/cm)		
$8.4 \pm 0.2$	0	0	~900		
8.1	NA	NA	~330		
$8.0 \pm 0.2$	<0.1	$\sim 25$	$\sim 720$		
7.8	<0.1	$\sim 9$	$\sim \! 950$		
	pH $8.4 \pm 0.2$ 8.1 $8.0 \pm 0.2$ 7.8	pH         Total P ( $\mu$ g/L)           8.4 ± 0.2         0           8.1         NA           8.0 ± 0.2         <0.1	pH         Total P (μg/L)         Silica (mg/L)           8.4±0.2         0         0           8.1         NA         NA           8.0±0.2         <0.1		

Table 2 pH, phosphorous concentrations, silica concentrations, and conductivities of the water matrices used in the screening experiments

Spectrophotometer (ET-AAS) analysis with a Varian Zeeman Spectra 400 Plus [22].

Table 1 presents the isoelectric points (IEP) of the nanopowders, which were evaluated by Phase Analysis Light Scattering (PALS) using a Brookhaven ZetaPALS instrument (Brookhaven Instrument Corporation, Holtsvile, NY). IEP measurements were conducted in 10 mM KNO<sub>3</sub> electrolyte solution; scanning electron microscopy (SEM) was used for visual characterization of the tested media.

# 2.2. Screening of commercial metal oxide nanoparticle material for arsenate adsorption

The arsenate adsorption capacity of the nanopowders was evaluated with "single-dose" screening batch adsorption experiments. Nanopowder suspensions containing 1 g/L nanopowder and  $\sim 1 \text{ mg/L}$  As(V) as Na<sub>2</sub>HAsO<sub>4</sub>·7H<sub>2</sub>O (reagent grade, Sigma-Aldrich) were prepared in 50 mL HDPE centrifuge vials that were pre-washed with 10% HNO3 and triple rinsed with nanopure water. Table 2 summarizes the four waters used to prepare the suspensions. Three waters with chemistries occurring in the environment (surface water, ground water and treated water) were used in addition to 10 mM NaHCO3 buffered nanopure water. Because the nanopure water and groundwater were not exposed to air before being used in experiments, their pH values (Table 2) varied slightly due to equilibration with atmospheric CO<sub>2</sub>. The centrifuge vials were gently agitated for 3 days to allow proper mixing and establishment of adsorption pseudo-equilibrium [23-25]. The supernatant was pipetted and the concentration of unadsorbed arsenate was determined using an ET-AAS Varian Zeeman Spectra 400.

### 2.3. Isotherm experiments with the commercial metal oxide nanopowders

To select one nanopowder media, the adsorption capacities of the four commercial nanopowders exhibiting the highest arsenate removal in the screening experiments were further studied through isotherm experiments in 10 mM NaHCO<sub>3</sub> buffered nanopure water. No pH optimization experiments were conducted because the focus was removal of arsenate in natural waters, the majority of which have pH between of 6.5 and 8.5. Instead, experiments were conducted at pH values  $8.4 \pm 0.2$  and  $6.7 \pm 0.3$  to reflect typical boundary values. Isotherms were determined by adding 0.05-8 g/L of the metal oxide nanopowders to a solution that initially contained 1 mg/L arsenic. The pH was adjusted using KOH and HNO<sub>3</sub>.

# 2.4. "Single-dose" batch adsorption experiments with commercial aggregated nanoparticle media

Since  $TiO_2$  was the best performing metal oxide in the nanopowder experiments, commercially available nanoparticle aggregates containing  $TiO_2$  were obtained for further study of arsenate adsorption. Table 3 summarizes the characteristics of these aggregates, which have different types of binders and were obtained from Dow Chemicals and Hydroglobe/Grover Technologies.

"Single-dose" batch adsorption experiments with nanoparticle aggregates were conducted using (1) a low dose with *C* (media) = 10 mg/L; and (2) a high dose with *C* (media) = 20 mg/L. The initial As(V) concentration was  $100 \mu$ g/L, and the contact time was 7 days. Nanopure water buffered with 10 mM NaHCO<sub>3</sub> (pH 8.4 ± 0.2) was used as a model water matrix. To evaluate the effect of nanoparticle aggregate size on adsorption, four media sizes were used: (1) US mesh  $20 \times 30$ ; (2)  $30 \times 60$ ; (3)  $60 \times 80$ ; and (4)  $100 \times 140$ .

Based on the findings from the nanoparticle characterization experiments, the nanoparticle aggregates were separated from the suspension by filtration through an  $0.2 \,\mu m$  nylon membrane filter. The non-adsorbed arsenate concentration in the filtrate was determined using ET-AAS.

### 2.5. Isotherm experiments with commercial aggregated nanoparticle media

Although complete adsorption of arsenate onto  $TiO_2$  can be achieved within the first few hours of contact, the contact time was extended to 10 days to ensure that complete pseudoequilibrium was achieved inside the pores of the aggregated nanoparticle media. Isotherm experiments were conducted in 10 mM NaHCO<sub>3</sub> buffered nanopure water at pH was  $8.4 \pm 0.1$ .

Table 3

Characteristics of the evaluated aggregated nanoparticle media as provided by the manufacturers

Media (manufacturer)	Binder classification	Nature of the binder	Mesh size	Total pore area (m <sup>2</sup> /g)	Titanium content (wt%)	Amount binder	pH <sub>IEP</sub>
Adsorbsia GTO (DOW chemical)	Inorganic binder	Silica based	16 × 60	70	56.4	<19%	5.7
MetsorbG (hydroglobe)	Organic binder	Unknown	16 × 60	100–150	49.9	<16%	5.8

Nanoparticle aggregate doses ranged from 10 to 100 mg/L, and the initial arsenate concentration was  $\sim 100 \,\mu$ g/L. The nanoparticle aggregate sizes in the experiments were: (1) US mesh  $20 \times 30$ ; (2)  $30 \times 60$ ; and (3)  $60 \times 80$ . The separation and analysis procedures were the same as those for the "single-dose" batch experiments.

## 2.6. Short bed column experiments with commercial aggregated nanoparticle media

Fixed Bed Column (FBC) tests have been widely used to predict the performance of full-scale fixed bed absorbers and to evaluate the mass transport parameters of many single or multicomponent contaminants [26–37]. Short Bed Adsorber columns (SBA), a special branch of the FBCs, have been demonstrated to be effective for estimating mass transport parameters [38]. An SBA column is a fixed bed column with a bed of sufficiently short length that immediate concentration breakthrough occurs [39]. SBAs simulate the adsorption-related activities occurring in the top layer of a full fixed bed adsorber. Although the dynamic behavior of an SBA usually does not allow visualization of the entire active adsorption zone as it moves through the bed, it can be useful for estimating mass transport parameters and for determining whether kinetics or media capacity is the limiting factor [32].

SBA tests were used to demonstrate that aggregated nanoparticle media would allow rapid mass transport of arsenate in a fixed bed adsorber. Glass columns of length 30.5 cm and diameter 1.1 cm (Ace Glass) were packed with commercial aggregated nanoparticle media (mesh size  $100 \times 140$ ) supported on silica glass wool. The column diameter to particle ratio was > 70. According to Benenati and Brosilow [40] and Chu and Ng [41], ratios > 20 are sufficiently large that the wall effect on mass transfer can be neglected. Groundwater from central Arizona with arsenic concentration of ~28 µg/L was used in these tests (Table 2); Table 4 summarizes column operation conditions.

#### 3. Results and discussion

#### 3.1. Commercial nanopowder media

#### 3.1.1. Characterization of commercial nanopowders

Separation of nanopowders and nanoparticle aggregates containing adsorbed arsenate was critical to validating experi-

Table 4	
Column operational c	onditions



Fig. 1. Scanning electron microscope image of TiO2 nanopowder.

mental procedures. Nanopowder separation test results indicated that both filtration through an 0.2  $\mu$ m filter and centrifugation separated nanopowders from the suspension with removal efficiencies >99%. Filtration of the nanopowder suspension through a 2.5  $\mu$ m filter yielded >90% removal, which indicates that the nanopowders consist of larger aggregates than the individual nanoparticle sizes reported by the vendor (Table 1). SEM visual analysis of the nanopowders confirmed this. As Fig. 1 shows for TiO<sub>2</sub>, smaller nanoparticles are aggregated together to form larger particles >1  $\mu$ m in size. These observations were consistent with similar observations reported in the literature [42–46].

#### 3.1.2. Batch experiments

The screening "single-dose" batch experiments presented in Fig. 2 suggest that most nanopowders removed >90% of the arsenate for almost all water matrices. A slight reduction in arsenate removal efficiency often occurred in groundwater. As illustrated in Fig. 2, TiO<sub>2</sub>, ZrO<sub>2</sub>, Fe<sub>2</sub>O<sub>3</sub> and NiO exhibited the highest arsenate removal in all water matrices, achieving >98% efficiency except for ZrO<sub>2</sub> in the groundwater matrix.

The screening tests initially indicated that MgO was one of the best performing nanopowders. The rapid increase in pH after its addition and the formation of easily settleable floc indicated that MgO nanopowder may be dissolving and reprecipitating as a hydroxide rather than removing arsenate by adsorption onto the MgO surface. MgO is relatively unreactive in bulk, but its

Column experiment	Final column height (cm)	Bed volume (mL)	Flow rate (mL/min)	Re  imes Sc	EBCT (min)	Total bed volumes processed
C1	2.2	2.09	11	1000	0.28	43,267
C2	3.3	3.13	11	1000	0.28	42,468
C3	11.4	10.83	22	2000	0.50	26,228
C4	5.9	5.65	11	1000	0.50	25,971
C5	5.8	5.46	22	2000	0.25	30,233
C6	2.4	2.28	22	2000	0.10	27,204
0	2.7	2.20		2000	0.10	27,204

<sup>a</sup>  $Re = \nu \rho_1 d_p / \mu_1$ ;  $Sc = \mu_1 / \rho_1 D_1$ , where  $\nu$  is the hydraulic loading rate  $[L][T]^{-1}$ ,  $\rho_1$  the density of water  $[M][L]^{-3}$ ,  $d_p$  the adsorbent particle diameter [L],  $\mu_1$  the viscosity of water  $[M][L]^{-1}[T]^{-1}$  and  $D_1$  is the bulk liquid diffusivity for arsenate  $[L]^2[T]^{-1}$  ( $D_{As} = 10^{-5} \text{ cm}^2/\text{s}$ ).



Fig. 2. Single-dose screening experiments for arsenic adsorption in surface water, ranked left-to-right  $C_0(As) \approx 1 \text{ mg/L}$ , C (nanopowder) = 1 g/L.

reactivity markedly increases as particle size decreases [10]. Dissolution and reprecipitation as a hydroxide is also typical for the metal oxides of the IIIa group (La<sub>2</sub>O<sub>3</sub> and Y<sub>2</sub>O<sub>3</sub>); these resemble Ca–Ba oxides and can absorb CO<sub>2</sub> and water to form carbonates and hydroxides [9]. In contrast to MgO, ZnO has amphotheric properties; depending on the pH, it can hydrolyze in water, releasing Zn<sup>2+</sup> ions, or form zincanates [Zn(OH)<sub>3</sub><sup>-</sup>] [10].

The reduced removal of arsenate in groundwater exhibited by Fe<sub>2</sub>O<sub>3</sub> but not TiO<sub>2</sub> could be due to the presence of silica (~25 mg/L). Bang et al. [24] reported that silica concentrations of ~20 mg/L at neutral pH do not seriously impact arsenic adsorption by granular TiO<sub>2</sub>. Several studies confirm, however, that silica can interfere with the adsorption of arsenic onto iron oxides by forming ferro-silicates [47–51]. Thus, the findings reported in Fig. 2 for Fe<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> nanopowder samples are consistent with those reported in the literature.

As Table 1 shows, the four nanopowders exhibiting the highest arsenate removal have isoelectric points between 5.9 and 10.7, which makes them slightly negatively to positively charged in the pH range of the tested water matrices. Considering the pK values for arsenate ( $pK_1 = 2.2$ ;  $pK_2 = 6.8$ ; and  $pK_3 = 11.6$ ), this range of the isoelectric points should promote the adsorption of the dominant arsenate species (HAsO<sub>4</sub><sup>2-</sup> and H<sub>2</sub>AsO<sub>4</sub><sup>-</sup>, see Fig. 3) in natural waters with pH between 6.5 and 8.5 [50].

Fig. 3 also illustrates the solubility of  $Fe_2O_3$  and NiO as a function of pH. TiO<sub>2</sub> and ZrO<sub>2</sub> are completely insoluble even in strong oxidizing acids. As such, MINEQL+ was used to model the solubility of  $Fe_2O_3$  and NiO as a function of pH in presence of 10 mM NaHCO<sub>3</sub> and 1 mg/L Na<sub>2</sub>HAsO<sub>4</sub>. As shown in Fig. 3, the results suggest that  $Fe_2O_3$  is stable and does not dissolve in pH 4–10. In contrast, NiO is stable at pH>8.5 but tends to dissolve in waters with lower pH, releasing Ni<sup>2+</sup>. This behavior makes NiO unsuitable as an adsorbent in natural waters.

Isotherm experiments on TiO<sub>2</sub>, Fe<sub>2</sub>O<sub>3</sub>, NiO and ZrO<sub>2</sub> nanopowders supported the rankings from the "single-dose" screening experiments. As shown in Fig. 4, TiO<sub>2</sub> and ZrO<sub>2</sub> exhibit the highest adsorption capacity. The values for the fitted Freundlich isotherm ( $q = KC_e^{1/n}$ ) parameter 1/*n* are all



Fig. 3. Speciation of arsenate and bicarbonate and solubility of  $Fe_2O_3$  and NiO in the presence of 10 mM NaHCO<sub>3</sub> and 1 mg/L As(V) as a function of pH.

<0.55, indicating favorable adsorption processes for all four nanopowders (see Table 5). Furthermore, the isotherms indicate greater adsorption at lower pH, as illustrated in Fig. 4 suggesting better arsenate removal. Adsorption isotherm experiments for NiO at pH 6.7  $\pm$  0.3 were not conducted due to its tendency to dissolve, however, and thus could not be compared to the others.

Based on data at different  $C_e$  values,  $ZrO_2$  nanopowder appears to have better adsorption capacity than TiO<sub>2</sub> for solutions with lower As(V) concentrations (<10 µg/L), while the adsorption capacity of TiO<sub>2</sub> is better for solutions with higher As(V) concentrations (~1 mg/L). This behavior of ZrO<sub>2</sub> could be due to a different size distribution of the pores formed during nanopowder fabrication. Also, considering the affinity of ZrO<sub>2</sub> for carbon dioxide and carbonates, exposure of ZrO<sub>2</sub> to air and water containing these compounds may have reduced the active sites available for arsenate adsorption. Infrared spectroscopy studies have confirmed the formation of monodentate and bidentate inner-sphere complexes between ZrO<sub>2</sub> and HCO<sub>3</sub><sup>-</sup> and/or CO<sub>2</sub> [52,53]. According to Dobson and McQuillan, [54] infrared spectra indicated formation of saturated monolayer coverage of HCO<sub>3</sub><sup>-</sup> on the surface of ZrO<sub>2</sub> for solutions



Fig. 4. Adsorption isotherms for the commercial nanopowders with the highest adsorption capacity. Water chemistry:  $C_0(As) \approx 1 \text{ mg/L}$ ; 10 mM NaHCO<sub>3</sub> buffered water.

Table 5

Nanopowder	K <sup>b</sup>		1/ <i>n</i>		R <sup>2</sup>		
	$pH 6.7 \pm 0.3$	pH 8.4 ± 0.2	pH $6.7 \pm 0.3$	pH 8.4±0.2	pH 6.7±0.3	pH 8.4 ± 0.2	
TiO <sub>2</sub>	12.09	4.58	0.49	0.43	0.95	0.99	
ZrO <sub>2</sub>	3.97	3.42	0.21	0.38	0.97	0.97	
Fe <sub>2</sub> O <sub>3</sub>	5.64	1.37	0.39	0.40	0.98	0.98	
NiO	NA	3.96	NA	0.52	NA	0.95	

Fitted Freundlich isotherm parameters<sup>a</sup> for the four nanopowders exhibiting highest arsenate removal

<sup>a</sup> Freundlich equation:  $q = KC_{e}^{1/n}$ .

<sup>b</sup> Units  $\left[\frac{\text{mg As/g(media)}}{(1 + 1)^{1/n}}\right]$ .

$$(\text{mg As/L})^{1/n}$$

with C(HCO<sub>3</sub><sup>-</sup>)>1 mM and pH<6.5; the layer could easily be removed by washing the ZrO<sub>2</sub> with NaOH solution at pH 12. Based on the pK values for bicarbonate (pK<sub>1</sub>=6.3 and pK<sub>2</sub>=10.3), HCO<sub>3</sub><sup>-</sup> is the dominant species in waters with pH between 6.5 and 8.5, as illustrated in Fig. 3. The decrease in HCO<sub>3</sub><sup>-</sup> adsorption in weak alkaline environments could explain the lower adsorption capacity of ZrO<sub>2</sub> than TiO<sub>2</sub> at higher As(V) concentrations as well as the slope of the ZrO<sub>2</sub> isotherm at pH  $\approx$  6.7 vs. pH  $\approx$  8.4. The potential adverse influence of carbonates on the ZrO<sub>2</sub> adsorption of arsenate was significant in the selection of TiO<sub>2</sub> for further study.

#### 3.2. Commercial aggregated nanoparticle media

Because titanium-based nanopowders performed well in batch experiments, two commercially available TiO<sub>2</sub> aggregate nanoparticle media using different binders were tested (Table 3). Adsorbsia GTO and MetsorbG both have surface areas of  $50-150 \text{ m}^2/\text{g}$  and pH<sub>IEP</sub> of 5.7-5.8, similar to the value of 5.9 for TiO<sub>2</sub> nanopowder (Table 1).

#### 3.2.1. Batch experiments

Fig. 5 presents the results of batch experiments with two Adsorbsia GTO and MetsorbG dosages and four different media mesh sizes. The smallest diameter media  $(100 \times 140)$  always



Fig. 5. Screening batch experiments for aggregated nanoparticle media at different loading concentrations and different mash sizes ( $C_0(As) \approx 100 \,\mu g/L$ ; 10 mM NaHCO<sub>3</sub>; pH 8.2; contact time = 7 days).

adsorbed more arsenic than the largest  $(20 \times 30)$  independent of dosage. For both media, even gentle agitation/mixing visibly led to some attrition and creation of smaller sized media. The lower arsenate removal by Adsorbsia GTO media could be related to its lower attrition compared to MetsorbG.

Table 6 presents fitted Freundlich parameters (*K* and 1/n) from isotherm experiments. The higher *K* values for MetsorbG indicate better arsenate removal, possibly due to its greater surface area. The *K* values of Adsorbsia GTO were lower than MetsorbG but similar to TiO<sub>2</sub> nanopowder (Table 5). Although the 1/n values for all media suggest favorable adsorption trends, the lower 1/n values for MetsorbG indicate more favorable adsorption. These adsorption capacity parameters suggest that the TiO<sub>2</sub> aggregates remove arsenate as well or better than TiO<sub>2</sub> nanopowder.

#### 3.2.2. Short bed column experiments

In Fig. 6, effluent arsenate breakthrough is plotted against Bed Volumes (BV) of treated water for column tests on Adsorbsia GTO and MetsorbG at an EBCT of 0.28 min. Because the binders result in different bulk densities for the media, this plot indicates more BV were treated by Adsorbsia GTO than MetsorbG to reach the same effluent arsenate concentration. On a dry mass basis, however, the breakthrough curves are nearly identical (Fig. 7), suggesting a negligible role for the binder in arsenic adsorption. No significant media attrition was observed in any of these column tests.

Fig. 8 presents additional Adsorbsia GTO column test results. Three column tests were conducted at the same loading rate (flow rate = 22 mL/min) but different column lengths, which resulted in EBCTs of 0.1, 0.25 and 0.5 min (illustrated by solid symbols in the figure). As EBCT decreased, arsenic breakthrough occurred more quickly. In particular, at EBCTs of 0.1, 0.25 and 0.5 min, arsenic breakthrough began (i.e.,  $C_{As} > 1 \mu g/L$ ) at 3000, 6000, and 10,000 BVs, respectively. Even at an EBCT of 0.10 min, the short packed bed captured the entire mass transfer zone, suggesting rapid mass transfer kinetics and/or high external adsorption capacity. As a result, this media may be well suited for point of use systems, which operate at very short EBCTs.

A fourth column (EBCT=0.5 min) was operated at a reduced flow rate (11 mL/min) and shorter bed depth to vary a mass transport calculated parameter, the Reynolds × Schmidt product value. Arsenic breakthrough was the same at the two loading rates tested (i.e.  $Re \times Sc$  of 1000 and 2000), implying

able 6
itted Freundlich isotherm parameters <sup>a</sup> for Adsorbsia GTO, and MetsorbG, in 10 mM NaHCO <sub>3</sub> buffered nanopure water, pH $\approx$ 8.4

Media	K <sup>b</sup>			1/ <i>n</i>			$R^2$		
	$20 \times 30^{\circ}$	$30 \times 60^{\circ}$	$60 \times 80^{\circ}$	$\overline{20 \times 30^{c}}$	$30 \times 60^{\circ}$	$60 \times 80^{\circ}$	$\overline{20 \times 30^{\circ}}$	$30 \times 60^{\circ}$	$60 \times 80^{\circ}$
Adsorbsia GTO	28.45	8.83	7.08	0.97	0.59	0.49	0.95	0.85	0.98
MetsorbG	14.77	4.76	12.42	0.45	0.37	0.39	0.97	0.91	0.94

<sup>a</sup> Freundlich equation:  $q = KC_e^{1/n}$ 

mg As/g(media)

<sup>b</sup> Units  $(\operatorname{mg} \overline{\operatorname{As}/L})^{1/n}$ 

<sup>c</sup> Mesh size



Fig. 6. Column tests on Adsorbsia GTO and MetsorbG (effluent concentration vs. bed volumes processed).

that intraparticle diffusion rather than external film diffusion controls arsenic mass transport.

#### 3.3. Issues related to development of fixed bed columns packed with aggregated nanoparticle media

Attrition of nanoparticle aggregates or their binders could cause inadvertent releases of nanoparticles into treated water exiting continuous flow packed beds. The behavior of metal oxide nanoparticles in water environments and living organisms is not well understood. Evidence suggests that some nanoparticles can cause adverse effects in living organisms, however [55–58]. For example, a study by Sun et al. [59] shows that TiO<sub>2</sub> nanoparticles could facilitate arsenic accumulation in fish by adsorbing the toxin and transporting it inside the animal.

Therefore, some metal oxide nanoparticles with significant potential for arsenic removal may themselves pose a toxicity risk. Some metal oxide nanoparticles may end up in effluent simply by washing out of packed beds, but others may be dissolved in water prior to its treatment. For example, although NiO was thought to dissolve only in acidic environments, modeling in MINEQL+ and recent research indicate that



Fig. 7. Column tests on Adsorbsia GTO and MetsorbG (effluent concentration vs. liter processed/gram dry media).



Fig. 8. Column tests on Adsorbsia GTO at variable hydraulic loadings.

it can dissolve in neutral pH water, resulting in  $Ni^{2+}$  release [60–62].  $Ni^{2+}$  is a very toxic ion that causes serious health problems [63].

Binding agents for nanoparticle aggregation may also cause adverse effects due to poor agglomeration or simple toxicity. The amount of binder used in aggregation may also significantly decrease the surface area of the nanoparticles, resulting in media with lower rather than higher adsorption capacity.

The column experiments revealed several issues that may impact the performance of packed bed adsorbers using aggregated nanoparticle media. For instance, complete backwashing to remove fines from the packed bed was not possible due to potential loss of the media. This could translate into an inability to backwash all suspended solids found in the water during packed bed column treatment. In addition, aggregated nanoparticle media can reduce the porosity of and compress the packed bed, resulting in significant head loss and operational problems. Channeling, another efficiency-reducing problem that can result from compression of the packed bed, was noticeable during the short bed absorber test. Although the problems related to head loss, packed bed compression and channeling can be somewhat alleviated by increasing the diameter of the aggregated media, the results from the batch tests involving different media sizes suggest that this approach can reduce the adsorption capacity of the media.

#### 4. Conclusion

Characterization of commercial nanopowders revealed that they consist of larger, aggregated particles (>1 µm). The screening single-dose batch experiments suggested that most nanopowders removed >90% of the arsenate for almost all water matrices under the given conditions. TiO<sub>2</sub>, ZrO<sub>2</sub>, Fe<sub>2</sub>O<sub>3</sub> and NiO performed best, with removal efficiencies of >98% except for ZrO<sub>2</sub> in groundwater. The nanopowders have isoelectric points of 5.9–10.7, which makes them slightly negatively to positively charged in the pH range of the tested water matrices. The fitted Freundlich adsorption isotherm ( $q = KC_e^{1/n}$ ) parameters for TiO<sub>2</sub>, ZrO<sub>2</sub>, Fe<sub>2</sub>O<sub>3</sub> and NiO were *K* between 1.37 and 12.09 (mg As/g(media)) (L/mg As)<sup>1/n</sup> and 1/n between 0.21 and 0.52 at both pH  $\approx$  6.7 and 8.4 in 10 mM NaHCO<sub>3</sub> buffered nanopure water.

The single-dose batch experiments for different MetsorbG and Adsorbsia particle sizes indicated that attrition may impact arsenate removal. Their fitted Freundlich isotherm parameters (*K* of 4.75–28.45 (mg As/g(media)) (L/mg As)<sup>1/n</sup> and 1/n of 0.37–0.97) suggested favorable adsorption of arsenate in 10 mM NaHCO<sub>3</sub> buffered nanopure water. The higher *K* values for MetsorbG indicated better arsenate removal.

The SBA tests conducted on Adsorbsia GTO and MetsorbG at an EBCT = 0.28 min yielded nearly identical breakthrough curves when plotted on dry mass basis, suggesting a negligible role of the binder itself in adsorbing arsenic. At an EBCT of 0.10 min, the short packed bed captured the entire mass transfer zone, suggesting rapid mass transfer kinetics and/or high external adsorption capacity. As a result, this media may be well suited for point of use systems, which operate at very short EBCTs. SBA tests conducted at EBCT = 0.5 min and  $Re \times Sc = 1000$  and 2000 implied that rapid intraparticle diffusion rather than external film diffusion controls arsenic mass transport.

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